

	<p align="center">Product Group:</p> <p align="center">Cardboard/PLA Naturesse product with functional barrier</p>	<p align="center">2020.08.20 Rev. 0 / MM</p>
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Products from Greenway-Denmark comply with following Regulations:

EU-Regulation 2023/2006/EC	On good manufacturing practice for materials and articles intended to come into contact with food.
EU-Regulation 1935/2004/EC	On materials and articles intended to come in to contact with food.
EU-Regulation 10/2011/EC	On plastic materials and articles intended to come into contact with food and following amendments.
Directive 94/62/EC	On packaging and packaging waste.
SR 817.023.21	The Swiss ordinance on materials and articles in contact with food.
Regulation no.: 681 of 25/05/2020	Regulation regarding Food Contact Material. PFAS not detectable.

Art.No.: 17902 , 17903 , 17904 , 17905 , 20744 , 17011 , 17012 , 17013 , 17014 , 20745 , 20746 , 15529 , 15530 , 15531 , 15532 , 15533 , 15534 , 15535 , 15536 , 17075 , 17076

Spec.: 00812/e v7

Overall migration

Simulant	Time	Temperature
C : Ethanol 20% (V/V)	2 h	85C
E : Poly (2,6-diphenyl-p-phenylenoxid or Tenax	2 h	85C

Art.No.: 19064

Spec.: 00812/e v7

Simulant	Time	Temperature
B : Acetic acid 3 % (V/V)	2 h	70C
Ethanol 95 % (V/V)	2 h	60C
Isooctane	0.5 h	40 C

Art.No.: 20682 , 21019

Spec.:00812/e v7

Simulant	Time	Temperature
B : Acetic acid 3 % (V/V)	2 h	70C
Ethanol 95 % (V/V)	2 h	60C
Isooctane	0.5 h	40 C

Art.No.: 16527 , 16528 , 16529 , 16530 , 16531 , 16532 , 21023 , 21024 , 21025 , 21026 , 21740

Spec.:01478/e v2

Overall migration

Boat kraft brown

Simulant	Time	Temperature
B : Acetic acid 3 % (V/V)	2 h	70C
Ethanol 95 % (V/V)	2 h	60C
Isooctane	0.5 h	40 C

Fanpak

Simulant	Time	Temperature
B : Acetic acid 3 % (V/V)	2 h	70C
Ethanol 95 % (V/V)	2 h	70C
Isooctane	2 h	70 C
C : Ethanol 20 % (V/V)	10d	20 C