

Product Group:

Coffee Cup/PLA
Naturesse product with
functional barrier

2020.08.20 Rev. 0 / MM

Products from Greenway-Denmark comply with following Regulations:

EU-Regulation 2023/2006/EC	On good manufacturing practice for materials and articles intended to come into contact with food.	
EU-Regulation 1935/2004/EC	On materials and articles intended to come in to contact with food.	
EU-Regulation 10/2011/EC	On plastic materials and articles intended to come into contact with food and following amendments.	
Directive 94/62/EC	On packaging and packaging waste.	
SR 817.023.21	The Swiss ordinance on materials and articles in contact with food.	
Regulation no.: 681 of 25/05/2020	Regulation regarding Food Contact Material.	
	PFAS not detectable.	

Art.No.: 14353, 14354, 14355, 14356

Spec.: 00210/e v6

Overall migration

Simulant	Hot filling	Time	Temperatur
B : Acetic acid 3% (V/V)	OML test 85C	2 h	40C
Alternative simulant	OML,SML test 85C	2 h	40 C
Ethanol 95% (V/V)			

Art.No.: 5096 , N142 , 5097 , 5098 , N082 , 5235 , N539 , 11433 , 19975 , 13001 , 13002 , 13003 , 13004 , 1

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Simulant	Hot filling	Time	Temperature
B : Acetic acid 3% (V/V)	OML test 85C	2 h	40C
D1 : Ethanol 50% (V/V)	OML, SML test 85C	2 h	40C