







This specification describes articles of the material group

Plant fibres nature

Material description

The sugar extraction from sugar cane produces a large amount of fibers, a valuable biomass which, together with other plant fibers such as bamboo, is ground to a fine pulp with the addition of water and additives, processed and pressed into shape.

Product description

Picture	Article number	Description1	Description2
	12400	Bowle rectangular 500ml	nature 205x130x45mm
	12401	Lid nature naturese	for 12400 & 17022
	12402	Bowle rectangular 850ml	229x153x50mm nature
	12403	Lid rectangular, 229x153mm	nature, for 12402/17023/17024
	14966	Bowl nature naturese, 500ml	square, 170 x 170 x 40 mm
	14967	Bowl nature naturese, 750ml	square, 170x170x54mm

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Picture	Article number	Description1	Description2
	14968	Bowl nature naturese, 600ml	rectangular, 195x170x40mm
	14969	Bowl nature naturese, 900ml	rectangular, 195x170x56mm
	14970	Bowl nature 600ml round	Ø208x45mm
	14971	Bowl nature 900ml round	Ø208x60mm
	15360	Lid rectang. unbleached	for 14968,14969,16147,18 006-8
	15361	Lid square nature	for 14966,14967,18004,18 005
	15548	Bowl nature 600ml round	Ø151.5x60mm (unbleached)
	15549	Bowl nature 900ml round	Ø195x52mm (unbleached)
	15550	Bowl nature 1200ml round	Ø195x65mm (unbleached)
	15551	Menu-tray unbleached naturese	600ml, rectang. 230x165x30mm

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Picture	Article number	Description1	Description2
	15552	Menu-tray unbleached naturese	950ml, rectang. 230x165x47mm
	15689	Bowl with Lid, unbleached	with vent holes, 550 ml
	16147	Bowl nature 2-comp., 530/250ml	rectang. 195x170x56mm
	16218	Round Bowl, nature, 800ml	208 x 60mm, with denesting rim
	16366	Round plate 26 cm nature	with cup holder 75 mm
	17022	Bowl rectangular 650ml	nature 205x130x56mm
	17023	Bowl rectangular 1000ml	nature 229x153x57mm
	17024	Bowl nature, 560/260l 2-comp	nature 229x153x57mm
	17914	Lid nature naturese	for 15551, 15552, 18009, 18010
	21104	Bowl natural naturese, 250 ml	square, 120x120x30mm

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Picture	Article number	Description1	Description2
	21105	Bowl natural naturesse, 300 ml	square, 120x120x40mm
	21106	Bowl natural naturesse, 400 ml	square, 120x120x55mm
	21107	Bowl natural naturesse, 500 ml	square, 120x120x65mm
	N151	7" Round Plate unbleached	with embossing, no printing
	N152	9" Round Plate unbleached	with embossing, no printing
	N153	10" Oval Plate unbleached	with embossing, no printing
	N154	Soup bowl 400ml unbleached	with embossing, no printing
	N157	10" Round Plate unbleached	with embossing, no printing

Storage

Storage temperature: 0°C to 35°C
Relative humidity: dry

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Purpose of use

Types of food to be in contact with the material:

- ☒ dry
- ☒ greasy

Applications:

- ☒ Oven 220°C up to 30 min (as a baking mold only incl. baking parchment)
- ☒ Microwave 800W up to 10 min
- ☒ Freezer -25 ° C
- ☒ Short-term contact

NOT suitable applications:

- ☒ Raclette and fondue.

Declaration of compliance

These articles meet the following regulations and are suitable for direct contact with food :

- ☒ **Regulation (EC) No 2023/2006** on good manufacturing practice for materials and articles intended to come into contact with food
- ☒ **Regulation (EC) No 1935/2004** on materials and articles intended to come into contact with food and
- ☒ **Regulation (EU) No 10/2011** on plastic materials and articles intended to come into contact with food
- ☒ **Directive 94/62/EC** on packaging and packaging waste
- ☒ **SR 817.023.21** The Swiss Ordinance on Materials and Articles in Contact with Food

Overall migration

Tested under the following conditions (Test report SQTS 2019L05395):

Simulant	Time1	Temperature1	Time2	Temperature2
<input checked="" type="checkbox"/> E: Poly(2,6-diphenyl-p-phenylenoxid) or Tenax	0.5h	220°C	2 h	70°C

The global migration values are below the limit of 10 mg/dm² or 60 mg/kg.

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DECLARATION OF COMPLIANCE



Specific migration

The specific migration limit values are not exceeded.

Formaldehyde: is below the limit of determination

Calculation basis

☒ Ratio of food contact surface area to volume used to establish the compliance of the material or article: 6 dm²/kg

Microbiology

The sample was examined for aerobic mesophilic organisms. The microbiological findings of the sample are inconspicuous and correspond to the microbiological basic load.

Reclamation

Deliveries, which differ from the listed specifications, will be withdrawn and replaced after review.

Production location:

China

Characteristics:

Water and heat-resistant, suitable for microwave ovens, oil and water-impermeable on the inside. Not suitable for Raclette and Fondue.

Bio-degradability:

The products are bio-degradable:

Compostability:

Compostability certification according to EN13432:2000-12
Certificate no 7P0308

Customs duty number:

4823.7000

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