

TOTI LAMBI WHITE 3P 7/9x165 PP 2020

Art no

227391

Date	Issued by	Item responsible
2020-03-13 10:23:54	Steffensen Michael	Dahlberg Anna

Product identification

External material code	54022
Brand	Lambi
Product group	Toilet Small
Sub brand	Lambi TOTI White

Product parameters

		Target	Min	Max
Main production location	-	Nyboholm Mill		
Main production line	-	R 10		
Base weight of paper	g/m²	16.0		
Number of plies	pcs	3		
Outer diameter	mm	110.0	109.0	111.0
Sheet width	mm	98.0	96.0	99.0
Sheet length	mm	125.0	123.0	127.0
Sheet number	pcs	165.0		
Roll length	m	20.625		
Net Net weight	g	97.02	94.109	99.931
Net weight	g	102.02	98.959	105.081
Embossing	-	TOTI LAMBI CLOUD + MICRO 40		
Edge embossing	-	No		
Perforation	-	Yes		
Lamination	-	Yes		
Balsam	-	No		
Perfumated	-	No		
Folding	-	No folding		
Colour/Printing	-	00000 - 00000 -		
Grade	-			
Type of cylinder	-			
Type of core	-	Paper		
Core weight	g	5.0		
Outer diameter of core	mm	39.5		
Colour of core	-	Grey		

Packing - consumer pack (CP)

		Target	Min	Max
No of PCS in CP	pcs	9		
Package dimensions (lxwxh)	mm	315.0 x	110.0 x	294.0
Net Net weight	kg	0.873	0.847	0.899
Net weight	kg	0.918	0.891	0.946
Gross weight	kg	0.93		
Packing material weight	g	12.0		
Film Length x Width x Thickness	mm	484.0 x	864.0 x	30.0
Perforation in CP foil	-	No		
EAN code	-	6414301054015		
Clip	-			
Clip/colour number	-			



Packaging perforation in CP

-				
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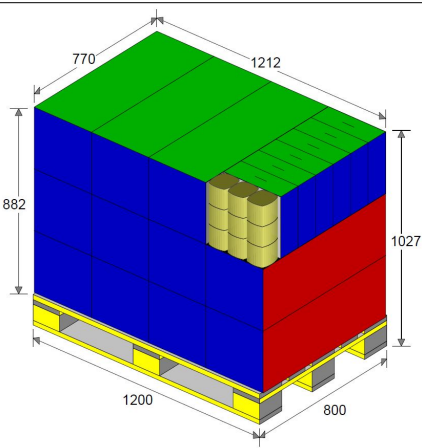
Packing - trading unit (TU)

		Target	Min	Max
Display	-	No		
No of CP in TU	cp	7		
Package dimensions (lxwxh)	mm	770.0 x	315.0 x	294.0
Net weight	kg	6.426	6.237	6.622
Gross weight	kg	6.546		
Type of carton	-			
Packing material weight	g	36.0		
Film repeat length	mm	0.0		
EAN code	-	6414301054022		
Packaging perforation in TU	-			

Pallet - distribution unit (DU)

		Target	Min	Max
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No of TU per 1 layer	tu	4.0
No of CP per 1 layer	cp	28.0
Layers per pallette	layer	3
No of TU in DU	tu	12.0
No of CP in DU	cp	84
Net weight	kg	77.112 74.844 79.464
Gross weight	kg	93.772
Pallet type	-	RENT 80X120 PLASTIC
Weight of the pallet	kg	14.9
Size (lxxwxh) of pallet	mm	1200.0 x 800.0 x 1032.0
Stackability	-	4
Palletizing pattern program	-	
Pallet wrapping program	-	
Pallet wrap film	1/0	1
Weight of pallet wrap film	g	200.0
Stretch wrapper program number	-	0
No of middle layers	pcs	0
Weight of middle layer	g	0.0
Weight of top cover sheet	g	120.0
Sole packing lade in these layers	-	N/A
Pallet strapping	-	
Wooden lid	-	
EAN code	-	6414301054039



Labels

Labels per palette	pcs/pal.	2
Pallet layout	-	MT_STAN2
Label layout number	-	MT_LOGO/MAT. NUM. AND_DESC./NO_PO_NUM.
Label language	-	English
Customer number	-	

Comments

Mariestad:

”Rullbredd 98 Småland resp 97 Mariestad”
 Säckpall i Småland - ej underark
 Säckpall i Mariestad - underark

Kontrollera så att handtaget sitter rätt placerat.

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Quality parameters of final product

		Target	Min	Max			Target	Min	Max
Thickness of product layer	µm	420.0	294.0	546.0	Tensile strength, dry MD	N/m	350.0	245.0	455.0
Softness	HF	74.4	70.3	0.0	Tensile strength, dry CD	N/m	160.0	112.0	208.0
Base weight of production layer	g/m²	48.0			Tensile strength, wet MD	N/m	13.0	3.0	23.0
Absorption speed	s/10ml	0.0	0.0	0.0	Tensile strength, wet CD	N/m	0.0	0.0	0.0
Absolute moisture content	points	0.0	0.0	0.0	Tensile strength relation MD/CD	%	0.0	0.0	0.0
Brightness D65 (incl. UV)	%	85.0	83.0	90.0	Tensile strength perforation	N/m	116.0		
Brightness D65 (excl. UV)	%	0.0	0.0	0.0	Efficiency of perforation	%	60.0		
Stretch MD	%	15.0	5.0	25.0	Air permeability	l/m²*s	0.0		
Stretch CD	%	0.0	0.0	0.0	Tearing strength MD	N/m	0	0.0	0.0
a* value CIE C/2	%	0.0			Tearing strength CD	N/m	0	0.0	0.0
b* value CIE C/2	%	0.0			Burst strength dry	N/m	0.0	0.0	0.0
L* value CIE C/2	%	0.0			Bursting strength 245 °C/6mins	kPa	0	0.0	0
Tape test TS	s/10cm	0.0	0.0	0.0	Water absorptiveness Cobb60 TS	g/m²	0.0	0.0	0.0
Tape test WS	s/10cm	0.0	0.0	0.0	Water absorptiveness Cobb60 WS	g/m²	0.0	0.0	0.0
Silicon TS	g/m²/side	0.0	0.0	0.0	Water abs CEN g/5g	%	0.0	0.0	0.0
Silicon WS	g/m²/side	0.0	0.0	0.0	Water abs CEN (rel.%)	%	0.0	0.0	0.0
Extraction of silicon TS		0.0	0.0	0.0	Smoothness TS	s	0	0.0	0.0
Extraction of silicon WS		0.0	0.0	0.0	Smoothness WS	s	0	0.0	0.0
Roll cake 130 °C/10mins TS	g/m²	0.0	0.0	0.0	Fluorescence D65	%	0.0		
Roll cake 130 °C/10mins WS	g/m²	0.0	0.0	0.0	Dissolving test 90s	s	0.0	0.0	0.0
Ash (525 °C)	%	0.0			OX-Content - max	mg/kg			0.0
Rest lignin content - max	%			0.0	Max quantity of joints	pcs	0		
Helga greaseproofness	ml/h	0.0	0.0	0.0	Friction	degrees	0.0	0.0	0.0

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 Miller Graphics Inc. 10000 Highway 101, Suite 100 Dallas, TX 75243 Tel: 972.382.3838 Fax: 972.382.3839 www.millingraphics.com	COLOR Mimix Tissue A8	6 100% cotton 100% cotton	4801 802 100% cotton 100% cotton	4801 802 100% cotton 100% cotton	FOR APPROVAL Please send the proof of this design to the printer for approval. The printer is not responsible for the accuracy of the information provided. The printer is not responsible for the accuracy of the information provided.
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